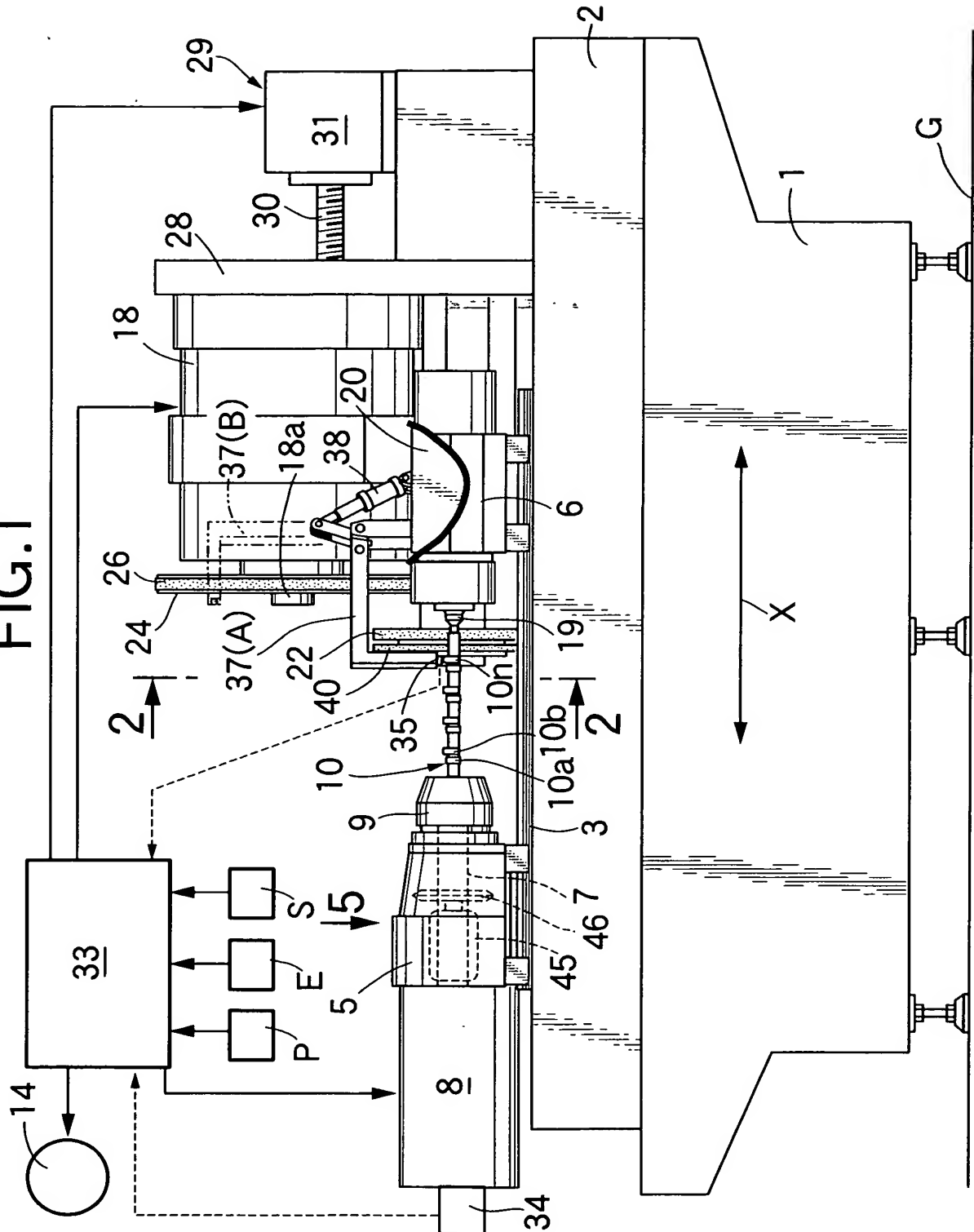


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FIG.1



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FIG.2

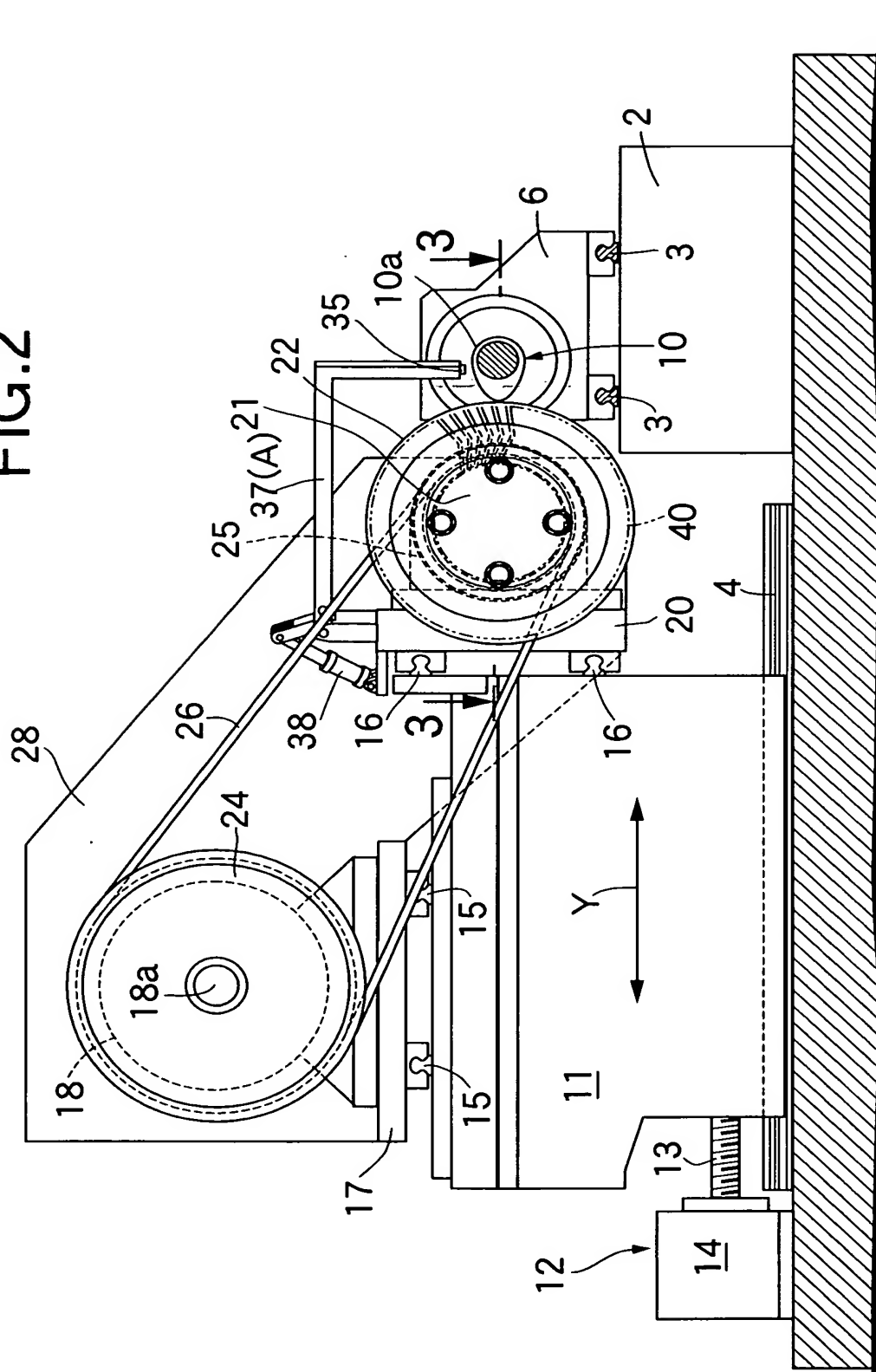
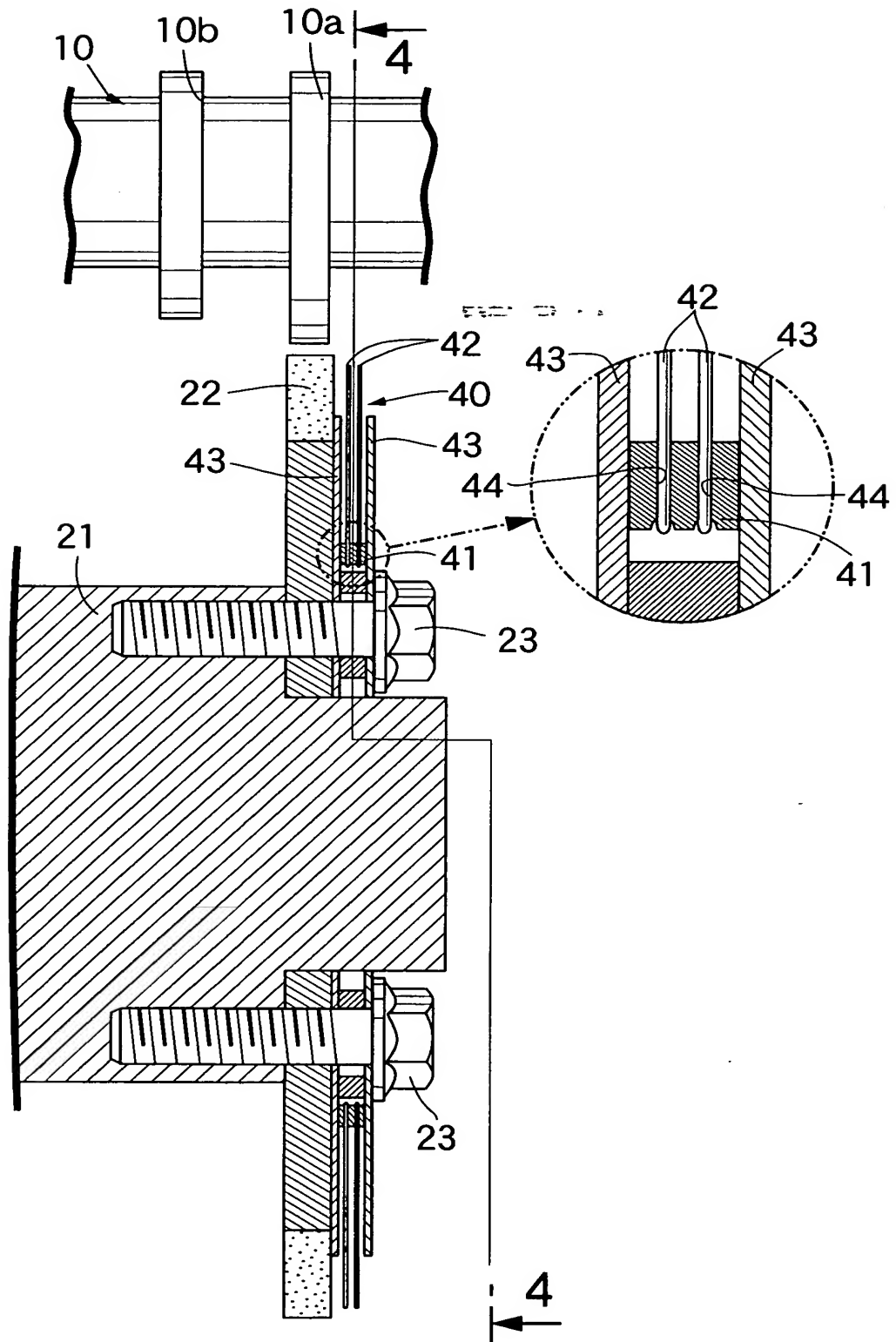


FIG.3



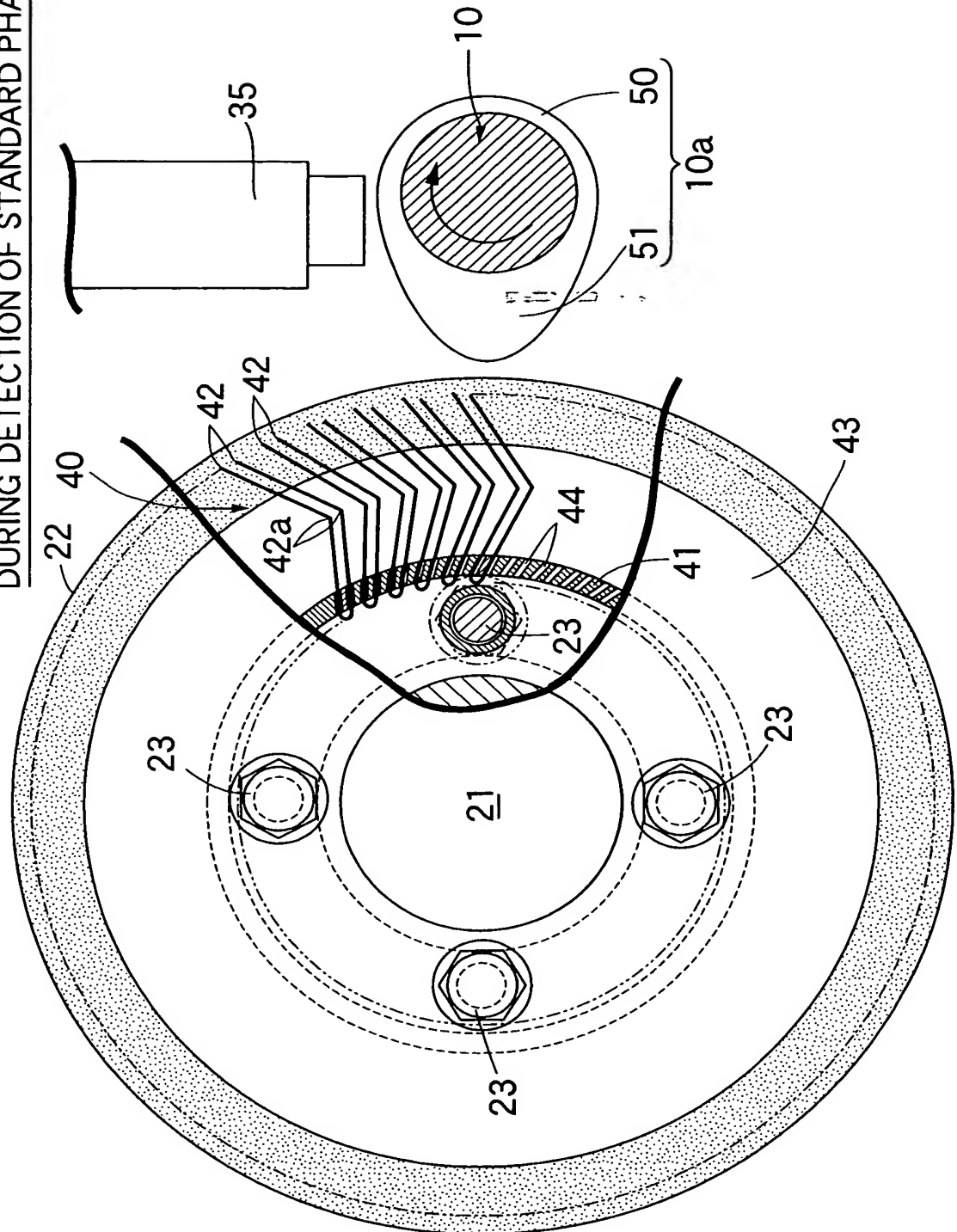
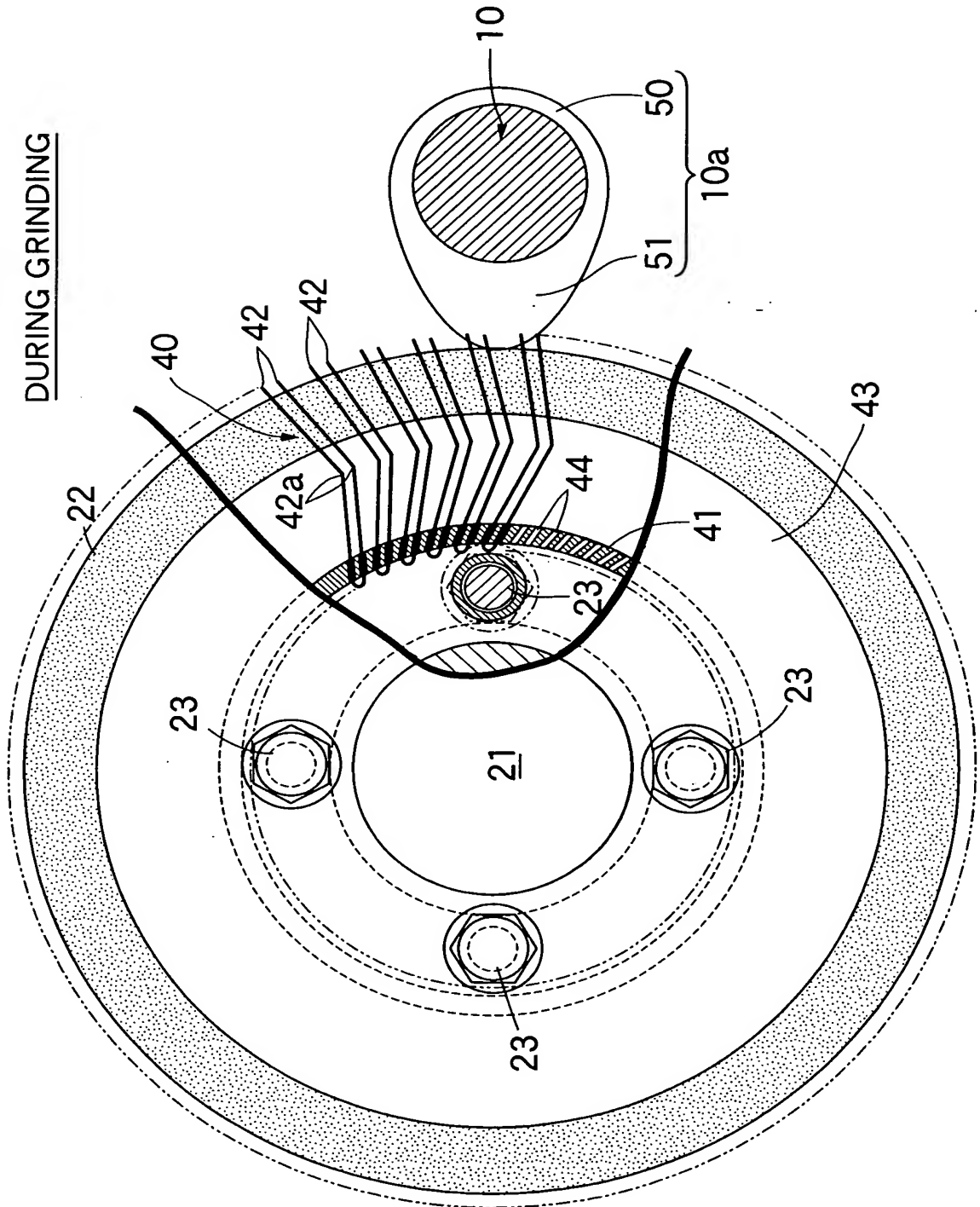


FIG.5

FIG.6

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FIG.7
DURING GRINDING



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FIG.8

DURING BRUSHING

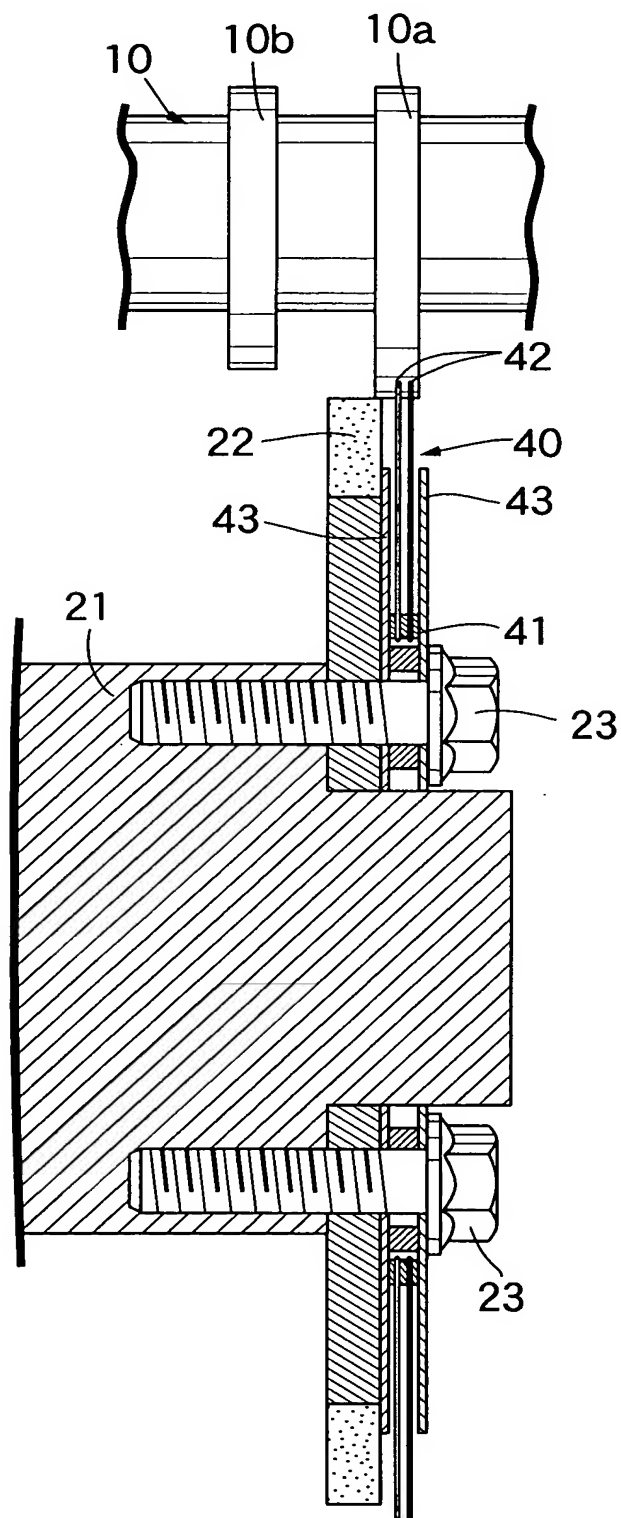


FIG.9

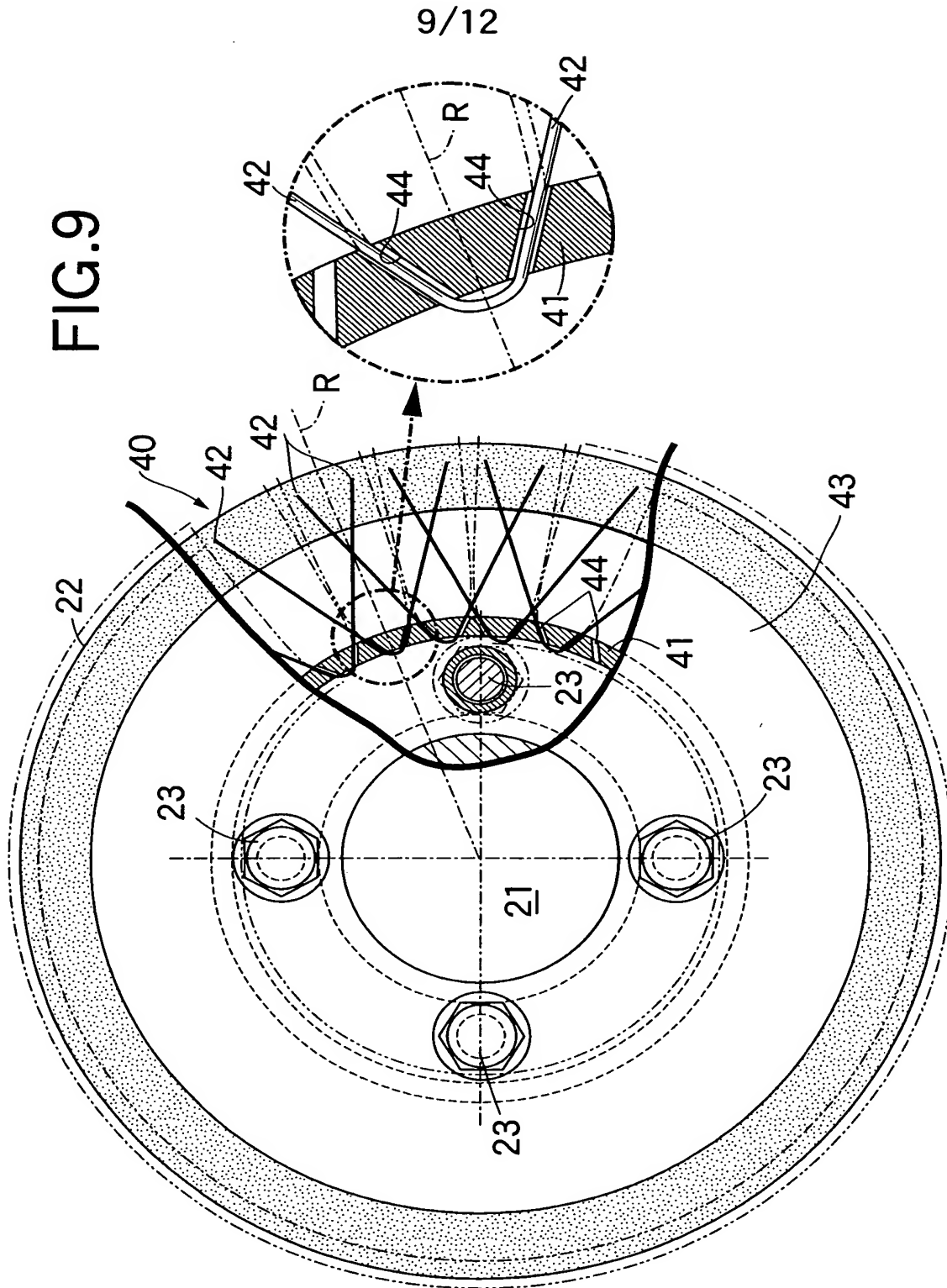
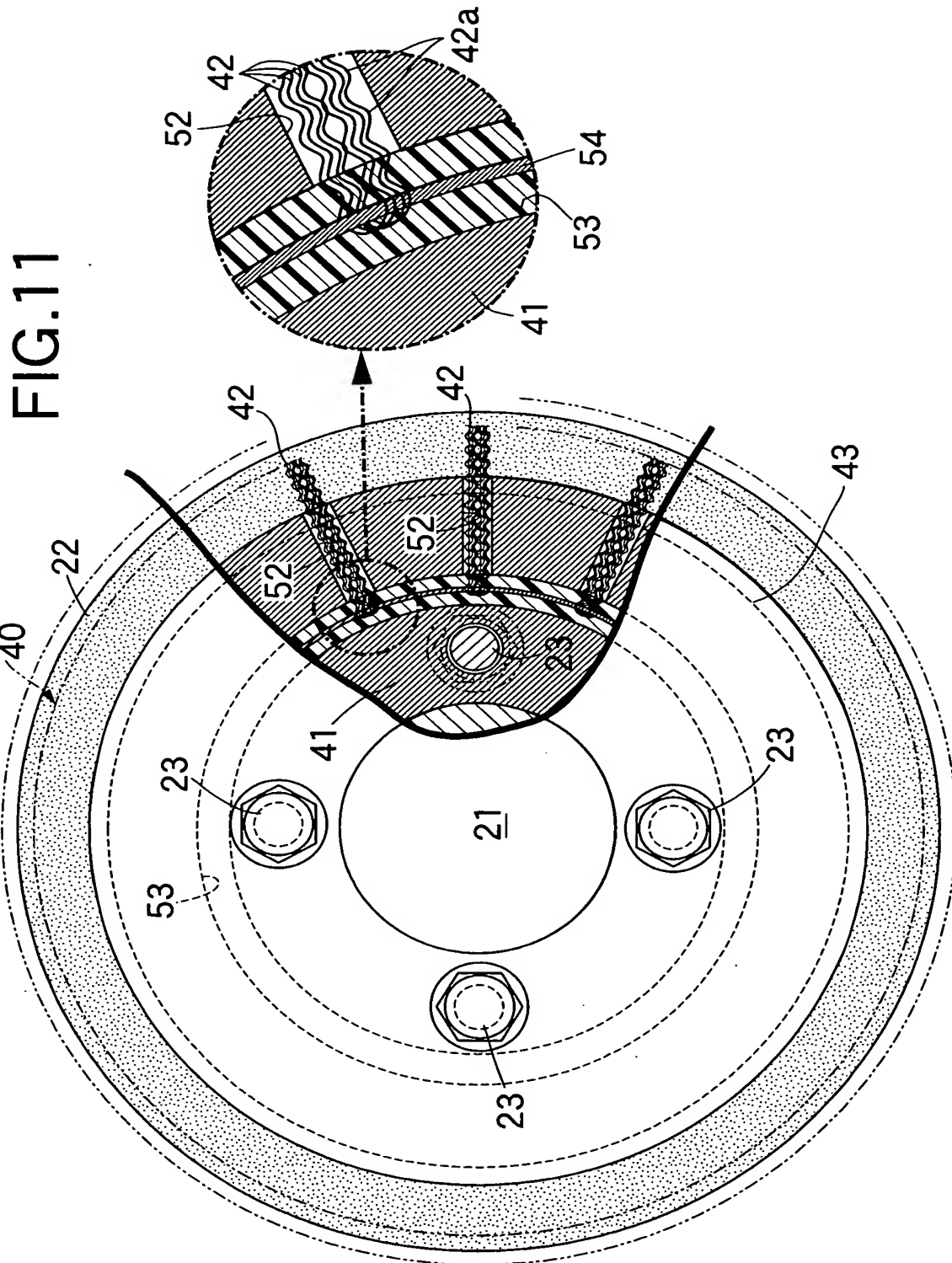


FIG.10

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FIG.12
DURING GRINDING

